



Dart Aerospace Ltd.
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RBEM625V3006101
Job Sheet 181876



00.5925

Part No: RBEM625V3006101

Job Qty: 1 pcs

Part Name: Mast Nut Extractor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: RBEM625V3006101 REV.C SHEET 1,3 IPP Rev.A 17.08.24 New issue DP Verify DD IPP REV:B 17.11.15 AS
PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Small Fab-3		MLC
110	Small Fab	1 pcs	10/15/18	10/15/18	0.00	1.00	Small Fab-4		MLC DAS
120	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-1		MLC 1-89
140	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC21		DAS OCT 17 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011
Descriptions: into Pelican case APP-1400E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case as per
DWG 5-Hot Glue placard RBEM625V3006101-3 to RBEM625V3006101-7 foam as per DWG. 6-Hot Glue
RBEM625V3006101-5/-7 foam to Pelican Case as per DWG. 7-Pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90128A287	Socket Head Cap Screw M10 x 1.5mm x 30mm	3 Ea (3 ea)	90-Start up Operation	Fm138475-3
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5025949
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5091320
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBEM625V3006101-1	Base	1 Ea (1 ea)	90-Start up Operation	5066640
RBEM625V3006101-3	Placard, Plastic	1 Ea (1 ea)	90-Start up Operation	5069754
RBEM625V3006101-5	Bottom Foam use in case APP-1400-E	1 pcs (1 ea)	90-Start up Operation	5091318
RBEM625V3006101-7	Top Foam use in case APP-1400-E	1 pcs (1 ea)	90-Start up Operation	5091319

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90128A287	3	18	0
	97524A032	4	987	0
	APP-1400-E	1	8	0
	RB41011	1	763	0
	RBEM625V3006101-1	1	6	0
	RBEM625V3006101-3	1	8	0
	RBEM625V3006101-5	1	1	0
	RBEM625V3006101-7	1	1	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 11:46 AM dart.logan.david

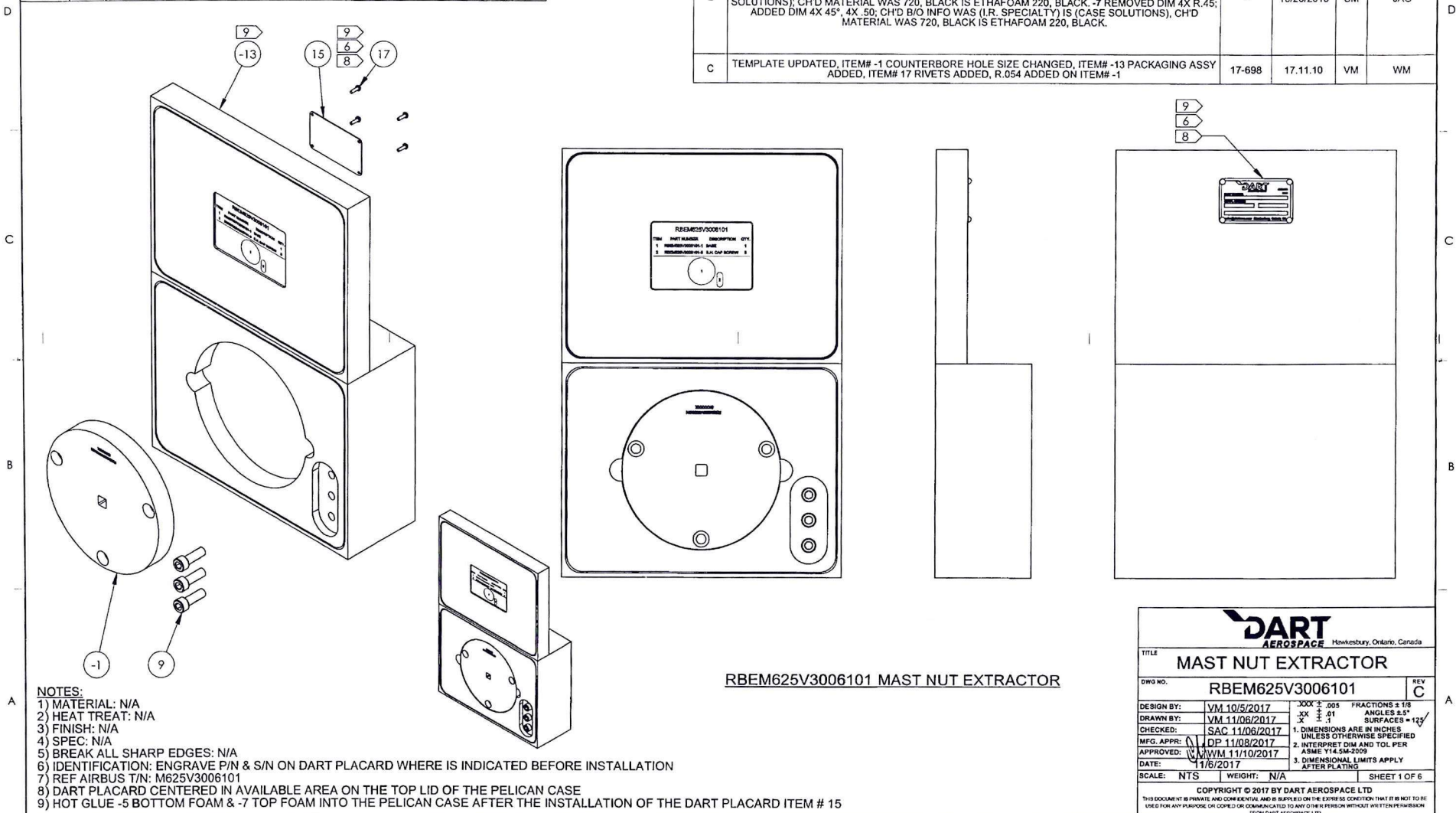
**Container No: S118487****Part: RBEM625V3006101****Job No: 181876****Serial No/Batch: S118487****Revision: C****Inspector:****Exp Date:****Instructions:**

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Date: 10/15/18

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBEM625V3006101-1	BASE	2
-13	1	RBEM625V3006101-13	PACKAGING ASSY	3
9	3	McMaster#90128A287	SOCKET HEAD CAP SCREW M10 x 1.5mm x 30mm	-
15	1	RB41011	DART PLACARD	-
17	4	McMaster#97524A032	RIVET 1/8" x 0.425" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASED FOR PRODUCTION.	-	7/13/2016	DPD	JAG
2	-1 CH'D DIM WAS 3X Ø.430 THRU ALL Ø.71 .44 EQUALLY SPACED IS 3X Ø.430 THRU ALL Ø.71 .44, WAS Ø12.000 B.C. IS Ø6.148 B.C., ADDED DIM 2X 4.977, (5.843), (144"), (2X (108") -5 REMOVED DIM 4X R.72, ADDED DIM 4X 45°, 4X .75; CH'D B/O INFO WAS (I.R. SPECIALTY) IS (CASE SOLUTIONS); CH'D MATERIAL WAS 720, BLACK IS ETHAFOAM 220, BLACK, -7 REMOVED DIM 4X R.45; ADDED DIM 4X 45°, 4X .50; CH'D B/O INFO WAS (I.R. SPECIALTY) IS (CASE SOLUTIONS), CH'D MATERIAL WAS 720, BLACK IS ETHAFOAM 220, BLACK.	-	10/20/2016	SM	JAG
C	TEMPLATE UPDATED, ITEM# -1 COUNTERBORE HOLE SIZE CHANGED, ITEM# -13 PACKAGING ASSY ADDED, ITEM# 17 RIVETS ADDED, R.054 ADDED ON ITEM# -1	17-698	17.11.10	VM	WM



RBEM625V3006101 MAST NUT EXTRACTOR

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE MAST NUT EXTRACTOR			
DWG NO. RBEM625V3006101		REV C	
DESIGN BY: VM 10/5/2017	XXX ± .005 FRACTIONS ± 1/8		
DRAWN BY: VM 11/08/2017	.XX ± .01 ANGLES ± .5°		
CHECKED: SAC 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
MFG. APPR: VM DP 11/08/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
APPROVED: VM 11/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
DATE: 11/6/2017	SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 6
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